

Cannon Design 99 Summer Street, Suite 600

P: (617) 742-5440 F: (617) 723-8832

Project: 005616.00 DPH1605 Western MA Hospital - Mech Upgrades Westfield, Massachusetts 01085

Submittal #235100-001.0 - Boiler exhaust RFS 235100 - Breechings, Chimneys, and Stacks

Distribution Summary

Distributed by Camilo Belalcazar (Cannon Design) on May 27, 2021

Tο

Jenn Campbell (DCAMM), David Blouin (Cannon Design), Michael Kinney (DCAMM), Kevin Volpicella (Whiting-Turner Contracting Company-Connecticut), Benjamin Thornton (Whiting-Turner Contracting Company-Connecticut), Brian O'Maley (SMRT Architects and Engineers), Benson Hager (Cannon Design), Anthony Grzegowski (Whiting-Turner Contracting Company-Connecticut), James Glover (Cannon Design), Jonathan Roeth (Whiting-Turner Contracting Company-Connecticut), Dennis Regan (Whiting-Turner Contracting Company-Connecticut), Christopher Williams (DCAMM), Alan Roberts (Western MA Hospital) , Mark Thomsen (Cannon Design)

Message None

Attachments

Name	Response	Attachments	Comments
Benson Hager (Cannon Design)	Approved as Noted	235100-001.0 - Boiler exhaust RFS - MCN.pdf	

Revision	0	Submittal Manager	Camilo Belalcazar (Cannon Design)
Status	Closed	Date Created	May 8, 2021
Issue Date	May 8, 2021	Spec Section	235100 - Breechings, Chimneys, and Stacks
Responsible Contractor		Received From	
Received Date	May 7, 2021	Submit By	May 21, 2021
Final Due Date	May 21, 2021	Lead Time	
		Cost Code	
Location		Туре	

High Priority? (Y or

Forwarded Date

Approvers Benson Hager (Cannon Design)

Ball in Court

Distribution Jay Toutant (Cannon Design), David Blouin (Cannon Design)

Description

ADDITIONAL FIELDS

Forwarded Date

Submittal Workflow

Name	Sent Date	Due Date	Returned Date	Response	Attachments
General Information Attachments					235100-001.0 - Boiler exhaust RFS.pdf
Benson Hager	May 8, 2021	May 21, 2021	May 27, 2021	Approved as Noted	235100-001.0 - Boiler exhaust RFS - MCN.pdf (Current)

Cannon Design Page 2 of 2 Printed On: May 27, 2021 03:46 PM EDT

SUBMITTAL IDENTIFICATION SHEET

CANVONDESIGN

To be completed by Contractor	r/CM			To be completed by Revi	ewer
PROJECT NAME				CANNONDESIGN SUBMITTAL NU	JMBER
ADDRESS				RECEIVED DATE	
NUMBER				A. No Exceptions Take is required.	n. No further review of submittal
OWNER				B. Make Corrections N work; resubmission	oted. Incorporate corrections in is not required.
ARCHITECT / ENGINEER				C. Revise and Resubm for review.	it Revise as noted, and resubmit
SUBMITTED BY				D. Rejected Submittal Documents; provide	is not in compliance with Contract new submittal.
CONTRACTOR / CM SUBMITTAL NO.	CANNON	DESIGN SUBMITTAL N	NO.	E. For Record / Informa for Record / Informa	ation Only. Submittal was reviewed tion purposes only.
DRAWING / DETAIL REFERENCE		CATION SECTION / PAI			view. Submittal is not required by sand has not been reviewed.
MANUFACTURER / SUPPLIER	ITEM / PF	RODUCT ID			
REQUIRED DATE ITEM BEING SUBMITTED (check only one Shop Drawings Certification		Y Coordination D	CRITICAL	and for general compliance is responsible for quantities contract documents and fo	with the design concept of this project e with contract documents. Contractor s, dimensions and compliance with r information that pertains to fabricatio chniques and coordination of this work
Samples Qualification (copies) Record Do LEED Submittal Product Do Other	ons ocuments	Calculations Schedules O&M Manuals	.ag	with all trades which will be	e affected thereby. This review is null es from contract documents and does
ITEM BEING SUBMITTED FOR (check onl	y one)			A/E COMMENTS See attac	ched sheet(s) for additional comments
○ Action ○ Information		○ Record			
REMARKS OR DEVIATIONS					
CONTRACTOR / CM CERTIFICATION (SUBMITTALS NOT CERTIFIED WILL BE	RETURNED) WITHOUT REVIEW)			
REVIEWED BY		DATE		REVIEWED BY	DATE

The Whiting-Turner Contracting Company One Monarch Place, Suite 1130, Springfield, Massachusetts 01144 Western MA Hospital Mechanical Upgrades / Mass State Project # DPH1605 DC1 Submittal Transmittal Form

(Subcontractor to use a Separate Form for Each Submittal Item)

Submittal # 235100-001-00 (To Be Completed by WT)

TRANSMI	TRANSMITTAL SECTION A (To be completely filled out by Subcontractor when transmitting to Whiting-Turner)					
	Subcontractor Name: Adams Plumbing & Heating, Inc. Resubmission: Circle YES or NO					
Date Transmitted to Whiting-Turner: 05 / 3 /2021 (insert date)						
Su	Subcontractor's Authorized Signature: Mike Meczywor					
	SUI	BMITTAL INFO			l for each item submitted	
Quantity	Spec.	Drawing	Submi	ttal Description	Manufacturer / Supplier	
Submitted	Section	Reference	Dracabinas	Chimanaya and		
1	235100		Stac	, Chimneys and ks	Tunstall Corporation	
FOR SPECI	FIED ITEMS (CHECK APPLICA	BLE BOXES	FOR SUBSTITU	TIONS, CHECK APPLICABLE BOXES BELOW	
BEL OW	10 7	1.4				
Submitt	ted for Review	and Approval		point compar	Involved, Submission includes full point by	
Resubm	nitted for Revie	ew and Approval		point compar	ative data.	
Compli	es with Contra	ct Requirements				
Other rema	arks on above	submission:				
TED ANGLE	TT A L CE CEL	ON DOT 1				
	rtal SECTI ed By Whiting		=	ng-Turner when transr Date Transmitted to	nitting to Architect/Engineer Team)	
	, .		5/3/2021	half	Design Team: 5/7/2021	
WI	niting-Turner A	Authorized Signat	ure:	Profit		
	Whiting-Turner remarks on above submission					
Reviewed Substitution Involved, Submission includes full point by point						
One copy retained by Whiting-Turner comparative data. Complies with Contract Requirements						
	Via om	ail		X Whiting-Tur	ner Additional Remarks: See sub. stamp page.	
Copies: DC	AMM Via em	Other		Whiting Tur	110	
TRANSMITTAL SECTION C (To be filled out Architect/Engineer when returning to Whiting-Turner)						
Date Received By Architect/Engineer: / / Date Transmitted to Whiting-Turner: / /						
	Architect's Authorized Signature:					
	ction on above	submission:				
Approv	ed		Revise & resu		Remarks:	
Annroy	ed as Noted		Rejected	oricate		
—	& Resubmit M	AV foliminata				
☐ Kevise	& Resubmit M	A i labilicate	<u> </u>			
-						
		,	•		itted back to Subcontractor)	
Date Receiv	ed By Whiting	g-Turner:	5/27/2021	Date Transmitted to Su		
				Transmitted to (name)	Unit 23A - Adams Plumbing & Heating Mike Meczywor	
				Number of Copies 1	via email	
	Whitii	ng-Turner Author	ized Signature:	A. Kuft		
Copies:	WT Field	I X WTF	ile X	Other Copie	es X	
		ors for coordination		omer copi		

The Whiting-Turner Contracting Company

Submittal Stamp Form (Trade Contractor to use a Separate Form For Each Submittal Item)

235100-001-00 Submittal #

CONFORMANCE WITH THE DESIGN CONCEPT AND GENERAL COMPLIANCE WITH THE CONTRACT DOCUMENTS. THIS REVIEW IN NO WAY RELEASES THE SUBCONTRACTOR/SUPPLIER FROM THEIR RESPONSIBILITY TO ADHERE TO THE REQUIREMENTS OF THE CONTRACT DOCUMENTS, INCLUDING ALL DIMENSIONS & QUANTITIES. REVIEWED REVIEWED NOT APPROVED CORRECT & RESUBMIT W-T SUBMITTAL NO. 235100-001-00 Boiler exhaust THE WHITING-TURNER COMPANY BY JROeth DATE 05/06/2021	WT Comments: - Unit 23A to coordinate roof opening locations for temp. stack. Coordinate flashing of roof curbs and stack penetrations with roofing contractor. Seal all penetrations as required. - Unit 23A to VIF all dimensions prior to fabrication of system Unit 23A to coordinate location of tie downs. Notify WT in writing if existing roof must be reinforced with steel to install anchor points. Anchor points located by Unit 23A Unit 23A to support/hang all stack members from building structure Unit 23A to coordinate all section lengths for boiler dimensions Unit 23A to seal all joints per manf. requirements Unit 23A to provide crane/lift plan to WT for review Unit 23A to install systems to meet manf. requirements for proper operation Unit 23A to provide and coordinate flexible pipe connections as required and consider requirements for thermal expansion at penetration in roof and tie down points Unit 23A to pipe all stack drains to nearest floor drain. Install ball valve on drain w/ male hose connection end Unit 23A to provide submittal for all sealants - Unit 23A to provide submittal for all specialty anchors & supports for review Unit 23A to provide submittal for guying and bracing materials for review See spec. section 235100 detail 5/M0703 for additional requirements Provide 15 year special warranty.
	Comments by: JR
	WT Comments to designers:
	Comments by: JR



Submittal Transmittal

Western Mass Hospital Mechanical Upgrades

Project # 2021-04

Date: 5/3/2021 Reference Number: 0047

Transmitted To: Jonathan Roeth Transmitted By: Mike Meczywor

The Whiting-Turner Contracting Co.

2 Enterprise Drive

Adams Plumbing & Heating, Inc.
PO Box 126

 Suite 504
 Adams, MA 01220

 Shelton, CT 06484
 Tel: 413-743-2308

 Tel: 203-789-8700
 Fax: 413-743-7350

Qty Submittal Package No Description Due Date Package Action

1 0035 - - 0 Breechings, Chimneys and Stacks

Transmitted For Delivered Via Tracking Number

 Items
 Qty
 Description
 Spec Section
 Spec Sub Section
 Item Action

 1
 Breechings, Chimneys and
 235100

Stacks

Cc: Company Name Contact Name Copies Notes

Approvals

Architect / Engineer Approval

Contractor Approval

MANUFACTURER'S REPRESENTATIVE

DATE:

4/30/2021

P.O. Box 346, New Hartford, CT 06057 Phone: (860) 738-2800 / Fax (860) 738-3314 Email: Sales@JensenEquipment.net

SUBMITTAL COVER SHEET

NOTES / REMARKS

	• •	·
ГО:	Adams Plumbing & Heating	
	43 Printworks Drive	
	Adams, MA 01220	
ATTN:	Mike Meczywor	
PROJECT:	Wostorn Mass Hospital	
-KOJECT:	Western Mass Hospital 91 East Mountain Rd.	
	Westfield, MA 01085	
ENGINEER:	Cannon Design	
_	99 Summer St	
	Boston, MA 02110	
SPEC SECTION:	235100	
	Breechings, Chimneys and Stacks	
WE ARE SENDING	S VOLL.	
	S DESCRIPTION	
	1 Metal-Fab Product Information	
	L Submittal Drawings	
-	L Submittal Drawings	
		APPROVALS:
THESE ARE TRAN	SMITTED AS:	
	For Approval	
Standard Devi		
Signed By:		
Tom Sparks		

MANUFACTURER'S REPRESENTATIVI

P.O. Box 346, New Hartford, CT 06057 Phone: (860) 738-2800 / Fax (860) 738-3314 Email: Sales@JensenEquipment.net

Submittal 4/30/2021

Contractor:	Adams Plumbing & Heating
	43 Printworks Drive
	Adams, MA 01220

Engineer: Cannon Design

99 Summer St Boston, MA 02110

Submitted By: Jensen Mechanical Equipment, Inc.

P.O. Box 346 280 Main Street

New Hartford, CT 06057

Project: Western Mass Hospital

91 East Mountain Rd. Westfield, MA 01085

Spec Section: 235100

Breechings, Chimneys and Stacks

Items:

Temporary Flue - (1) 10"Ø by 24"Ø METAL-FAB Model "FCS" Corr-Guard Condensing

Boiler Exhaust Flue System.

Permanent Flue - (1) 10"Ø by 18"Ø METAL-FAB Model "FCS" Corr-Guard Condensing

Boiler Exhaust Flue System.

MANUFACTURER'S REPRESENTATIVE

P.O. Box 346, New Hartford, CT 06057 Phone: (860) 738-2800 / Fax (860) 738-3314 Email: Sales@JensenEquipment.net

Submittal 4/30/2021

PROJECT: Western Mass Hospital

91 East Mountain Rd. Westfield, MA 01085

SPECIFICATION SECTION: 235100

Breechings, Chimneys and Stacks

MANUFACTURER: METAL-FAB INC.

P.O. Box 1138 Wichita, KS 67201

TERMPORARY FLUE MATERIAL

PRODUCT TYPE: METAL-FAB Model "FCS" Corr-Guard Condensing Boiler Exhaust Flue

INNER CONSTRUCTION: 10" Ø ID - .015" Thick AL29-4C Superferritic Stainless Steel Inner Flue

24" Ø ID - .024" Thick AL29-4C Superferritic Stainless Steel Inner Flue

OUTER JACKET

CONSTRUCTION: 12" Ø OD - .024" Thick 430 Stainless Steel Outer Jacket

26" Ø OD - .024" Thick 430 Stainless Steel Outer Jacket

INSULATION: 1" of air space between the Inner Flue and Outer Jacket

Specification section 235100.2.1.B calls for flue pressure complying

with NFPA-211

LISTINGS: NFPA-54

UL-1738

NOTES: Chimneys to be installed in accordance with manufacturer's recommendations, contract

drawings and specifications. Field verified drawings detailing part numbers, support locations

and installation outline shall be furnished after final equipment placement.

MANUFACTURER'S REPRESENTATIVE

P.O. Box 346, New Hartford, CT 06057 Phone: (860) 738-2800 / Fax (860) 738-3314 Email: Sales@JensenEquipment.net

Submittal 4/30/2021

PROJECT: Western Mass Hospital

91 East Mountain Rd. Westfield, MA 01085

SPECIFICATION SECTION: 235100

Breechings, Chimneys and Stacks

MANUFACTURER: METAL-FAB INC.

P.O. Box 1138 Wichita, KS 67201

PERMANENT FLUE MATERIAL

PRODUCT TYPE: METAL-FAB Model "FCS" Corr-Guard Condensing Boiler Exhaust Flue

INNER CONSTRUCTION: 10" Ø ID - .015" Thick AL29-4C Superferritic Stainless Steel Inner Flue

18"Ø ID - .024" Thick AL29-4C Superferritic Stainless Steel Inner Flue

OUTER JACKET

CONSTRUCTION: 12"Ø OD - .024" Thick 430 Stainless Steel Outer Jacket

20" Ø OD - .024" Thick 430 Stainless Steel Outer Jacket

INSULATION: 1" of air space between the Inner Flue and Outer Jacket

Specification section 235100.2.1.B calls for flue pressure complying

with NFPA-211

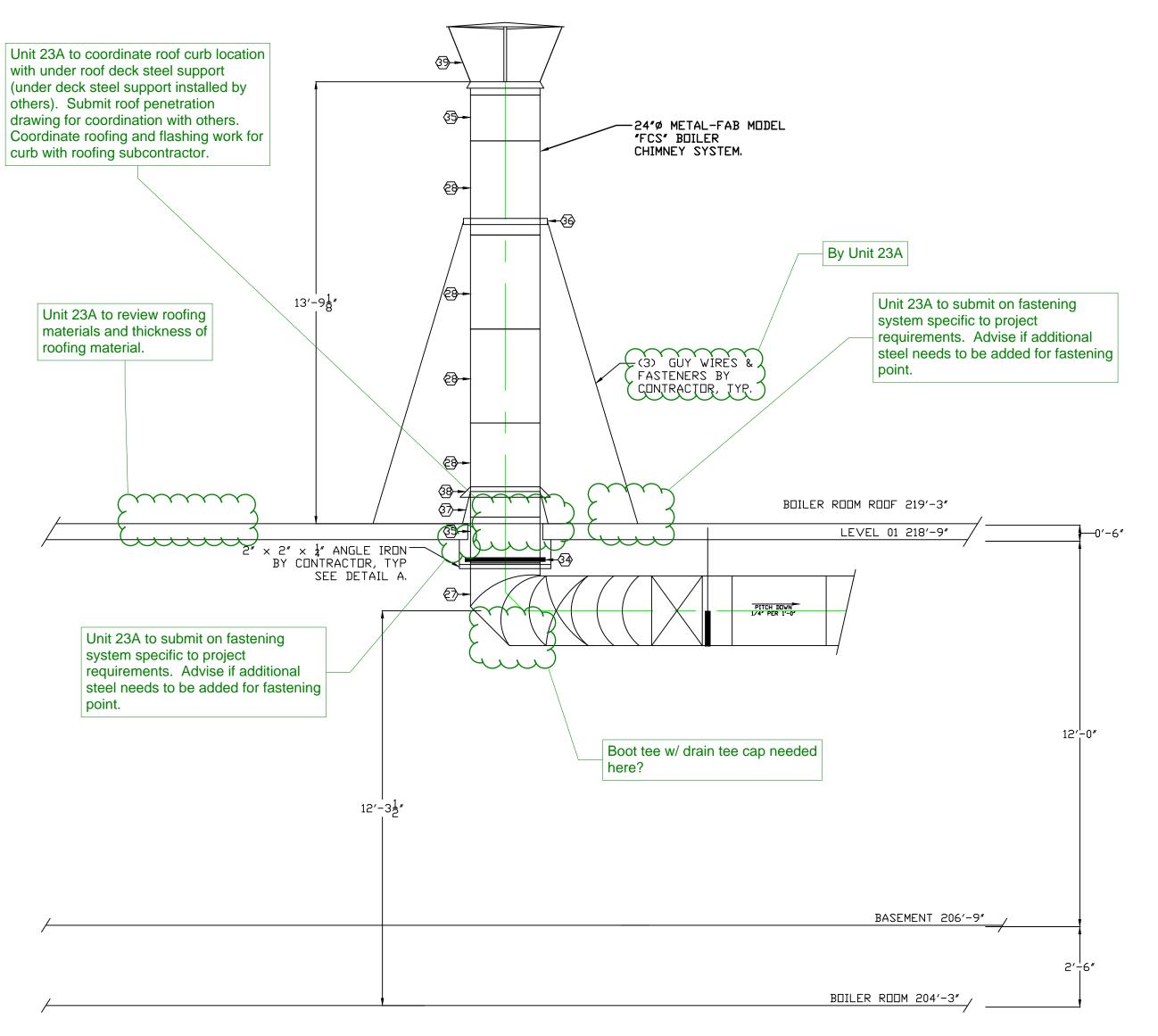
LISTINGS: NFPA-54

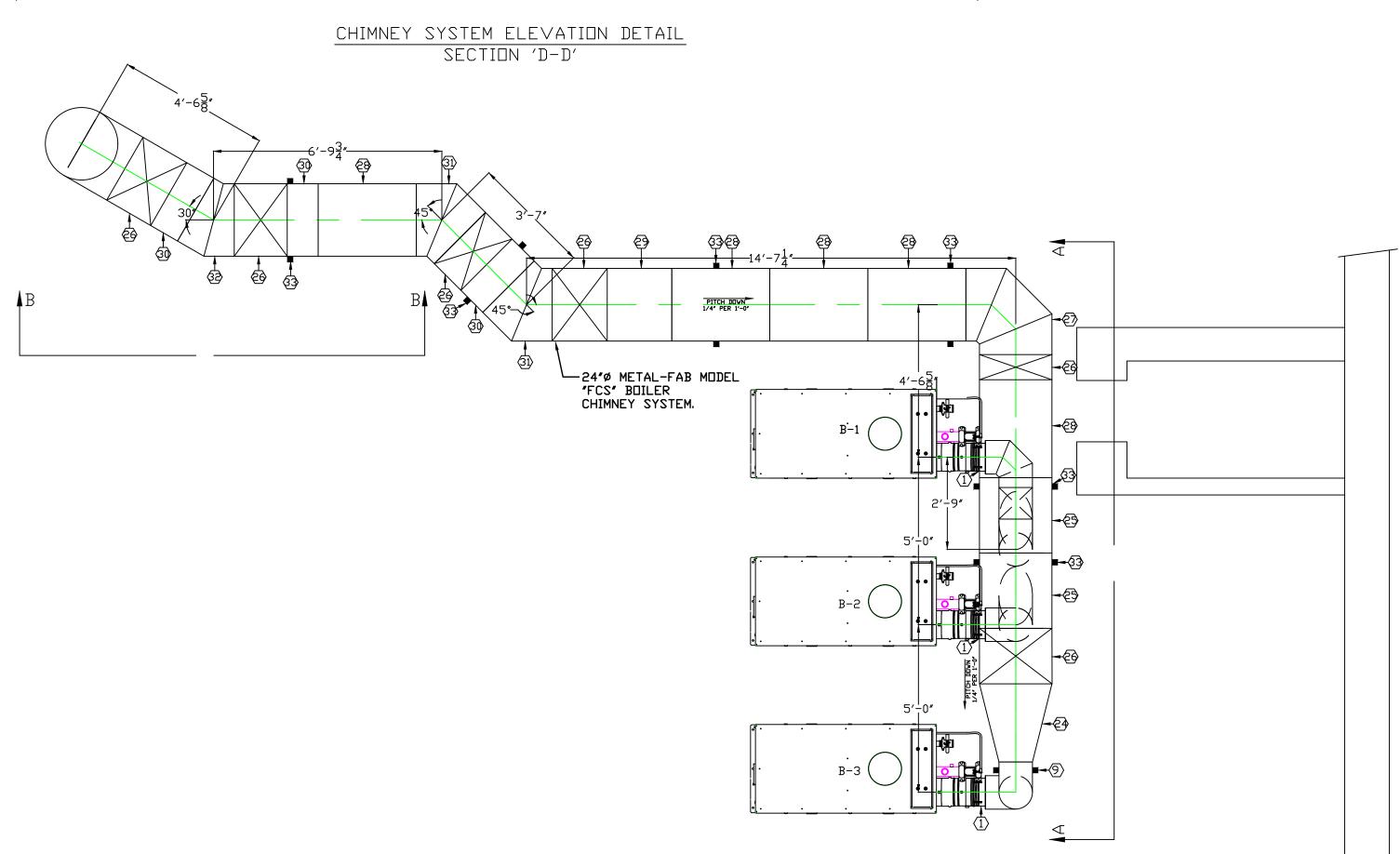
UL-1738

NOTES: Chimneys to be installed in accordance with manufacturer's recommendations, contract

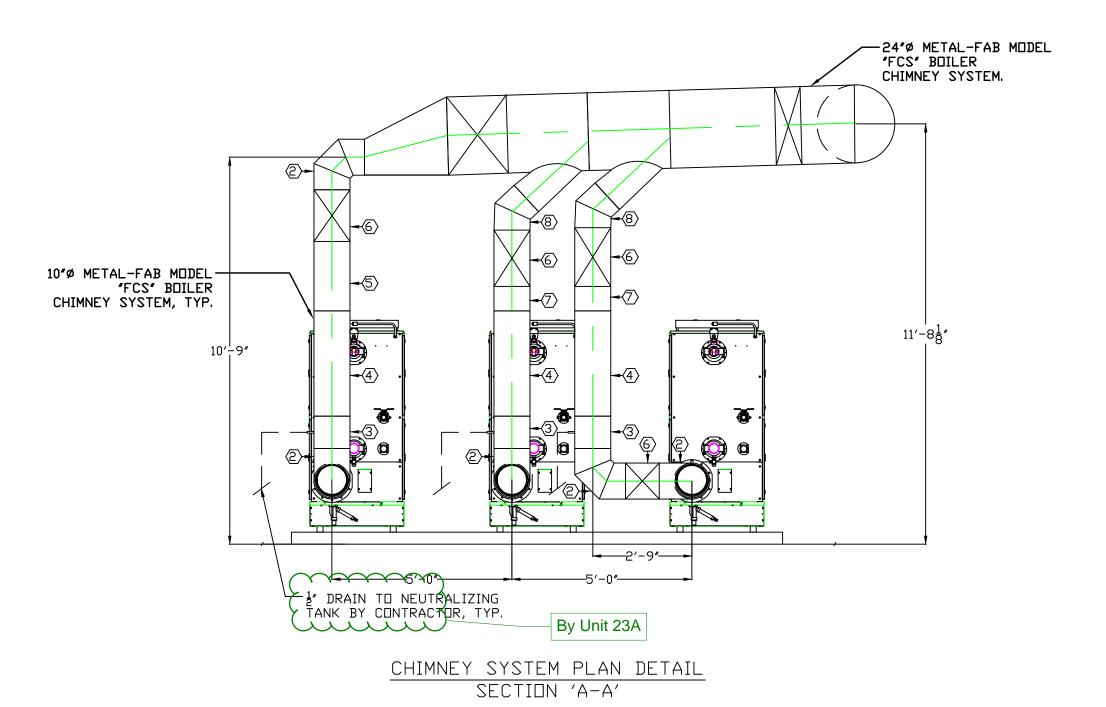
drawings and specifications. Field verified drawings detailing part numbers, support locations

and installation outline shall be furnished after final equipment placement.





CHIMNEY SYSTEM PLAN DETAIL TEMPORARY FLUE



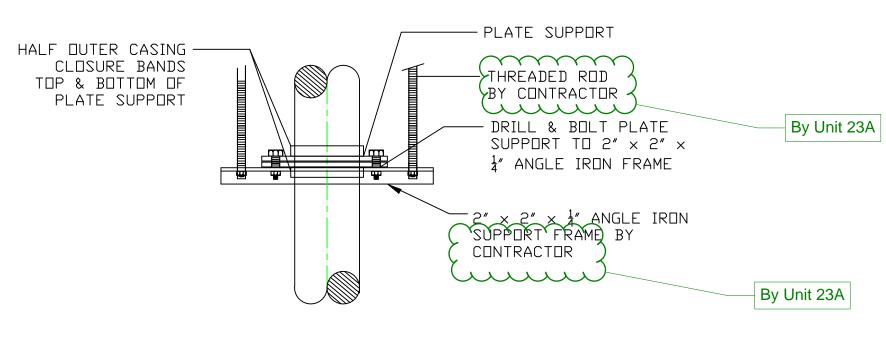


PLATE SUPPORT DETAIL DETAIL A

DRAIN SECTION
36" LENGTH
24" LENGTH
VARIABLE LENGTH 4 10FCS36 5 10FCS24 6 10FCSVL22 7 10FCS9 8 10FCS45L 9" LENGTH 45° ELBOW 9 10FCSHAR 10 10FCSEI18 9 10FCSHAR HALF ANGLE RING
10 10FCSEI18 ECCENTRIC INCREASER
11 18FCS45T10 45° TEE, REDUCED TAP 12 18FCS12 12" LENGTH
13 18FCSVL22 VARIABLE LENGTH 14 18FCS90L 15 18FCSHAR 90° ELBOW HALF ANGLE RING 16 18FCSSWSSA SW STACK SUPPORT 17 18FCSSW36 SW 36" LENGTH
18 18FCSSW24 SW 24" LENGTH 19 18FCSSW24 SW 24 LENGTH

19 18FCSSW19.625-C SW 19.625" LENGTH CUSTOM

20 18FCSSW90T SW 90° TEE

21 18PSWFAR SW FULL ANGLE RING

22 18FCSSWSC SW STORM COLLAR

23 18FCSSWEC SW EXIT CONE 24 10FCSEI24 ECCENTRIC INCREASER
25 24FCS45T10 45° TEE, REDUCED TAP
26 24FCSVL22 VARIABLE LENGTH 26 24FCSVL22 27 24FCS90L 28 24FCS36 29 24FCS24 90° ELBOW 36″ LENGTH 24" LENGTH 12" LENGTH 45° ELBOW 31 24FCS45L 32 24FCS30L 33 24FCSHAR 30° ELB□W HALF ANGLE RING PLATE SUPPORT 34 24FCSPS 35 24FCS18 18" LENGTH GUY RING
TALL CONE FLASHING 36 24FCSGR 38 24FCSSC STORM COLLAR 39 CAFCSC STACK CAP

ALL INNER FLANGE BANDS SHALL BE SEALEI WITH METAL-FAB MODEL PO 77 SEALANT ALL DUTER CASING JOINTS EXPOSED T WEATHER SHALL BE SEALED WITH CLEAR SILICONE SEALER, SEALER BY CONTRACTOR munimi

FLUE ADAPTOR

90° ELBOW

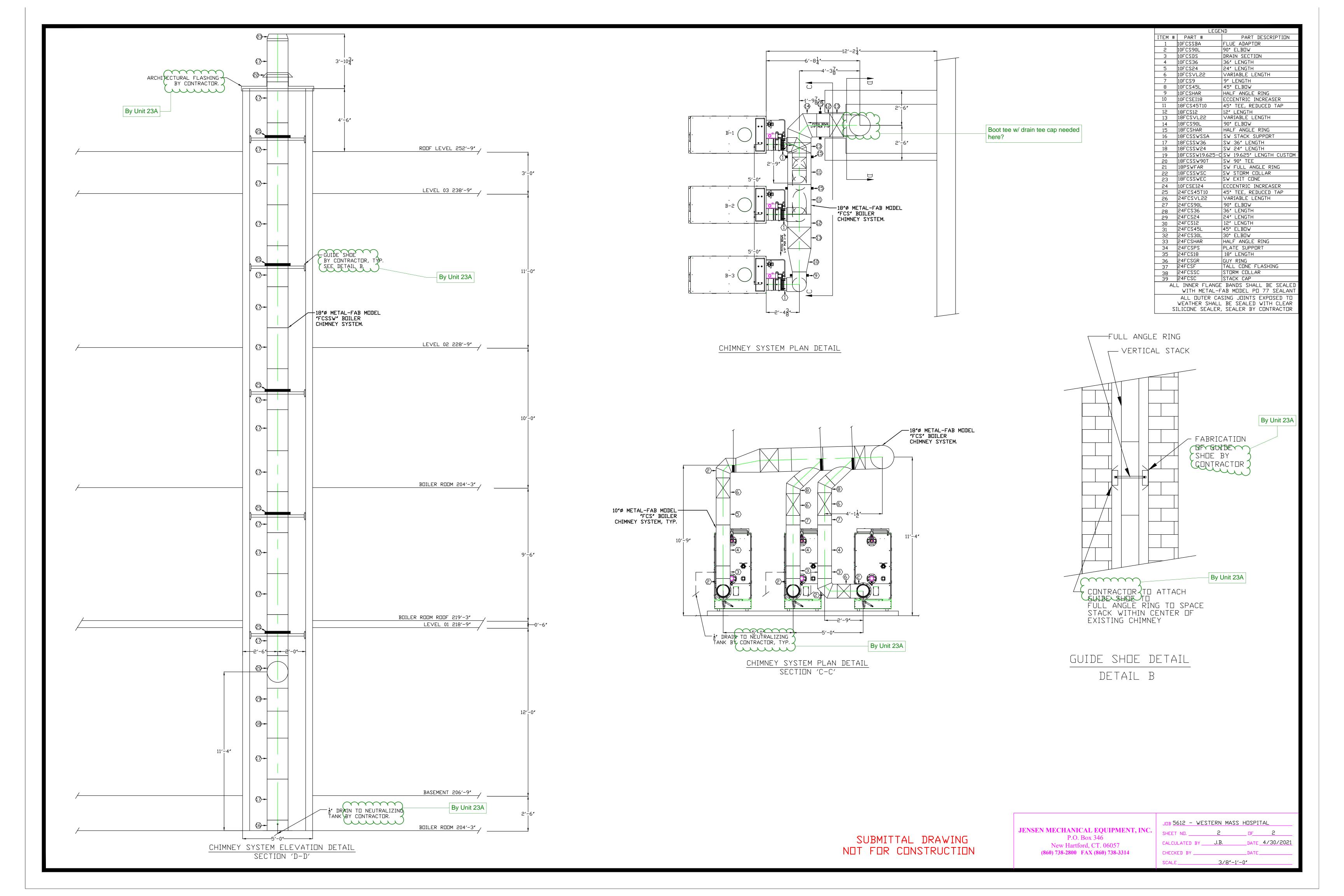
Unit 23A to submit on all sealants for review and approval.

ITEM # PART # 1 10FCSSBA

2 10FCS90L 3 10FCSDS

SUBMITTAL DRAWING NOT FOR CONSTRUCTION JENSEN MECHANICAL EQUIPMENT, INC. P.O. Box 346 New Hartford, CT. 06057 (860) 738-2800 FAX (860) 738-3314

JOB <u>5612 - W</u> E	ESTERN MASS	HOSPI	TAL
SHEET NO	1	OF	2
CALCULATED BY_	J.B.	DATE	4/30/2021
CHECKED BY		DATE	
SCALE	3/8″-1′	-0"	



CORR/GUARD®



Special Gas Vent 6" - 36" Diameters

METAL-FAB CORR/GUARD® SPECIAL GAS VENT

Advanced design that cuts cost and time on the job!

COMPLETE VENT LINE

- Including straight pipe lengths, adapters, elbows, tees, drain sections, support bands, flashing, caps and more. Single wall & double wall.
- 6"- 36"diameters; integral sleeve design.

UNS S44735 STAINLESS STEEL FLUE (i.e. AL29-4C)

 Exceeds corrosion resistance requirements in UL1738 - Standard for Venting Systems for Gas-Burning Appliances, Categories II, III, and IV.

SELECTION OF CASINGS

- Choose the most cost effective materials for the environment.
 - Aluminized Steel
 - 430 Stainless Steel
 - 304 Stainless Steel
 - 316 Stainless Steel

LIMITED LIFETIME WARRANTY



Intergal Sleeve connections are formed to fit with precision at each connection.



All-welded construction provides liquid-tight performance and clean appearance.



Vee Band connectors are engineered for exact fit around flanges, providing a strong, liquid-tight connection.

Also available: Corr/Guard® in 3"- 5" diameters

- Leak-proof Viton gasket
- One-step connection and snap-lock
- Single Wall and Double Wall

See Corr/Guard 3"-5" Brochure L2158 available at www.metal-fabcommercial.com

CORR/GUARD®

TABLE OF CONTENTS

GENERAL INFORMATION	3
CODES & STANDARDS	3
PRODUCT INFORMATION	4
APPLICATION INFORMATION	
COMPONENTS	6 - 27
DIMENSIONAL DATA/ WARRANTY	28-29

GENERAL INFORMATION

Pertinent information is consolidated in this publication to assist you with application information, codes and standards, dimensional information, support requirements and other data of special interest. It is our goal to enable you to select the proper product to meet the requirements of your project confidently and efficiently. For additional information you may contact us via:

Web Site: www.metal-fabcommercial.com

 Telephone:
 316-943-2351

 Toll Free Phone:
 800-835-2830

 Fax:
 316-771-4168

E-mail: info@metal-fabcommercial.com

Complete information for proper and safe installations is found in the Metal-Fab Installation Instructions. (Literature No. L2591)

This design manual contains data to assist in the proper selection, design, and layout of venting systems using Metal-Fab models:

- FCS Double Wall Special Gas Vent
- FCSSW Single Wall Special Gas Vent
- FCS-1 Double Wall Insulated Special Gas Vent

CODES AND STANDARDS

Corr/Guard is listed to UL 1738, Standard for Venting Systems for Gas-Burning Appliances, Categories II, III, IV and ULC S636. These requirements cover venting systems intended for venting Category II, III, and IV gas-burning appliances as defined by the Standard for Gas-Fired Central Furnaces (except Direct Vent Central Furnaces), ANSI Z21.47 and the National Fuel Gas Code, NFPA 54. Venting systems covered by these requirements are intended to be used with Category II, III, and IV appliances that have been installed in accordance with NFPA 54, the ICC International Mechanical Code, the IAPMO Uniform Mechanical Code, and local codes.

Corr/Guard vent material is UNS S44735 (i.e. AL29-4C) superferritic stainless steel. This vent is intended for use wherever appliance manufacturers specify superferritic stainless steel as the required vent material and, vent gas temperatures do not exceed those listed in the Metal-Fab Installation Instructions and the Application section of this manual.

Venting system design may be limited by appliance performance. Consult appliance installation instructions to determine limitations such as maximum horizontal length, maximum vertical height, elbow and offset limitations, and number of appliances permitted in a common vent.

Model FCSSW chimney liner systems, sizes 6" thru 36" diameter is intended for use in masonry chimneys used to vent Category II, III, or IV gas-fired appliances. FCSSW is suitable for installation in masonry chimneys having no clearance between combustible construction and the outer chimney surface. Model PSW chimney lining system, sizes 6" thru 36" diameter are intended for use in masonry chimneys used to vent gas fired appliances equipped with draft hoods; appliances intended for use with Type B gas vents. PSW is suitable for installation in masonry chimneys having no clearance between combustible construction and the outer chimney surface.

MH26687

CORR/GUARD® PRODUCT INFORMATION

Corr/Guard 6" - 12" Diameters To determine metric dimensions: multiply inches X 25.4

DESCRIPTION	DOUBLE WALL	SINGLE WALL
Max Operating Temperature Max Operating Pressure	550° F (288 C) 15" w.g.	550° F (288 C) 15" w.g.
Clearance to Combustibles ENCLOSED – VERTICAL @550°F (288 C)	1"	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles ENCLOSED – HORIZONTAL	Can Not Be Enclosed with Combustible Material	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles UNENCLOSED HORZ. or VERT. @ 550° F (288 C)	1"	2"
JOINT CONNECTION	SLEEVED – P077 Sealant Required	SLEEVED - P077 Sealant Required
Flue Material Thickness	UNS S44735 (i.e. AL29-4C) 0.015"	UNS S44735 (i.e. AL29-4C) 0.015"
Casing Materials	Std- Aluminized Steel 0.018" Opt – 430 Stainless Steel 0.024" Opt – 304 Stainless Steel 0.024" Opt – 316 Stainless Steel 0.024"	Not Applicable

Corr/Guard 14" - 24" Diameters To determine metric dimensions: multiply inches X 25.4

DESCRIPTION	DOUBLE WALL	SINGLE WALL
Max Operating Temperature Max Operating Pressure	550° F (288 C) 15" w.g.	550° F (288 C) 15" w.g.
Clearance to Combustibles ENCLOSED – VERTICAL @550°F (288 C)	1"	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles ENCLOSED – HORIZONTAL	Can Not Be Enclosed with Combustible Material	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles UNENCLOSED HORZ. or VERT. @ 550° F (288 C)	14" – 18" = 2" 20" – 24" = 3"	14" – 18" = 3" 20" – 24" = 4"
JOINT CONNECTION	SLEEVED – P077 Sealant Required	SLEEVED – P077 Sealant Required
Flue Material Thickness	UNS S44735 (i.e. AL29-4C) 0.024	UNS S44735 (i.e. AL29-4C) 0.024
Casing Materials Thickness	Std-Aluminized Steel Opt – 430 Stainless Steel Opt – 304 Stainless Steel Opt – 316 Stainless Steel 0.024"	Not Applicable

Corr/Guard 26" - 36" Diameters To determine metric dimensions: multiply inches X 25.4

DESCRIPTION	DOUBLE WALL	SINGLE WALL
Max Operating Temperature Max Operating Pressure	550° F (288 C) 15" w.g.	550° F (288 C) 15" w.g.
Clearance to Combustibles ENCLOSED – VERTICAL @550°F (288 C)	2"	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles ENCLOSED – HORIZONTAL	Can Not Be Enclosed with Combustible Material	Can Not Be Enclosed with Combustible Material
Clearance to Combustibles UNENCLOSED HORZ. or VERT. @ 550° F (288 C)	26" - 30" = 4" 32" - 36" = 5"	26" – 30" = 5" 32" – 36" = 6"
JOINT CONNECTION	SLEEVED – P077 Sealant Required	SLEEVED – P077 Sealant Required
Flue Material Thickness	UNS S44735 (i.e. AL29-4C) 0.035	UNS S44735 (i.e. AL29-4C) 0.035
Casing Materials Thickness	Std- Aluminized Steel Opt – 430 Stainless Steel Opt – 304 Stainless Steel Opt – 316 Stainless Steel 0.035"	

CORR/GUARD® APPLICATION INFORMATION

DESIGN CONSIDERATIONS

When venting gas appliances always consult the appliance installation instructions. Horizontal runs, elbows, offsets, vertical height, may be limited by appliance performance specifications.

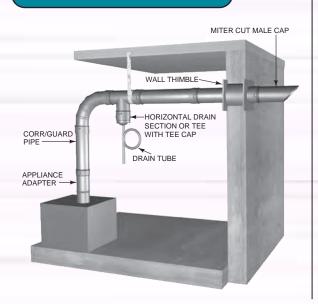
NOTE:

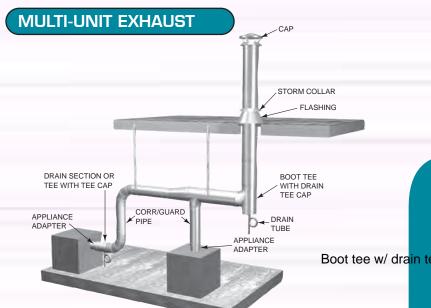
For Additional Information
See Corr/Guard Installation Instructions, No. L2591
Available at: www.metal-fabcommercial.com

Horizontal runs must slope a minimum of ½": 12" (6mm-305mm). Neutral or negative pressure systems must slope upward – away from the appliance. Positive pressure within the vent may slope upward or downward. Provide for condensate drainage where required.

Vertical runs are directional-specific and must be properly supported. Supports are required above every offset to prevent vertical loading on elbows.

SIDEWALL EXHAUST





COMPONENTS

Corr/Guard is identified as "FCSSW" and "FCS" designating the integral sleeve design incorporated in 6" – 36" diameters.

Corr/Guard is available in a multitude of material options to address your unique applications. To facilitate the ordering process we have a designated "CTO" code which allows you to **C**onfigure **T**o **O**rder. The CTO code consists of three (3) designators. The 1st identifies flue material; the 2nd identifies outer casing material, and the 3rd, a 0 or 1 indicates if the product is "air" or "ceramic fiber" insulated.

Selections

FLUE	CASING	INSULATION
C – UNS S44735 (i.e. AL29-4C)	A – ALUMINIZED STEEL 3 – 430 STAINLESS 4 – 304 STAINLESS 6 – 316 STAINLESS	0 – Air Insulated 1 – Ceramic Insulated

Example:

You have selected a 6" diameter pipe section, 36" in length, double wall construction, with a 430 stainless casing with ceramic fiber insulation. The part number is 6 (diameter)-FCS (sleeved Corr/Guard) 36" length. Additionally, you have selected the CTO code: C (UNS S44735 [i.e. AL29-4C] Stainless Flue) - 3 (430 Stainless Casing) -1 (Ceramic Insulated).

The complete designation is: 6FCS36 - C31.

CORROSION RESISTANCE

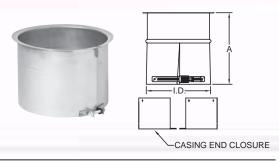
Corr/Guard products are designed for use on today's highly efficient condensing appliances. UNS S44735 (i.e. AL29-4C), a Superferritic Stainless Steel was the first steel to successfully exceed the requirements of UL 1738, "Standard For Venting Systems For Gas-Burning Appliances, Categories II, III, and IV." It is considered the benchmark for condensing flue materials.

SINGLE WALL BOILER ADAPTER (SBA)

Flow Resistance K = same as pipe.

6"- 24": A = 7" (178) 26"- 36": A = 6" (152)

Used to attach pipe to straight shank outlets. Attaches around exterior of collar. FCS SBA includes closure band. Not required on FCSSW.



SINGLE WALL BOILER ADAPTER - INSIDE (SBAI)

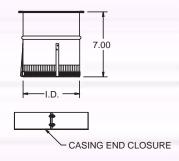
6" - 24" Diameters

Flow Resistance K = same as pipe.

Used on vertical outlets when appliance incorporates condensate drain.

NOTE: Not available above 24".





REDUCER COLLAR (RC)

6" - 24" Diameters

Flow Resistance K = same as pipe.

A: Inlet Diameter

B: Component Length = 7"

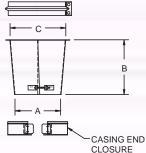
C: Outlet Diameter

Used to attach pipe to an outlet source smaller than pipe diameter.

Specify dimensions when ordering.

Example: 8FCS7RC





FEMALE FLANGE CONNECTOR (FFC)

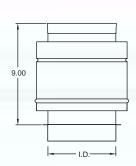
6" - 24" Diameters

Flow Resistance K = same as pipe.

Used to transition from FCS to CG

NOTE: Not available in 7" & 9" diameters.





MALE FLANGE CONNECTOR (MFC)

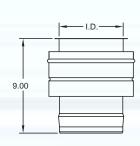
6" - 24" Diameters

Flow resistance K = same as pipe.

Used to transition from CG to FCS

NOTE: Not available in 7" & 9" diameters.



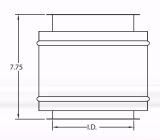


FEMALE TO FEMALE ADAPTER (DFA)

6" - 24" Diameters

Used to change direction of slope.



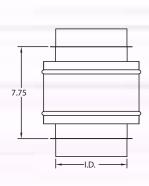


MALE TO MALE ADAPTER (DMA)

6" - 24" Diameters

Used to change direction of slope.





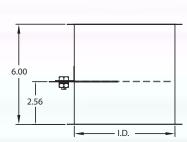
BLAST GATE (BG)

6" - 12" Diameters

Used for balancing pressures in a common vent system.

Note: Available in single wall only.

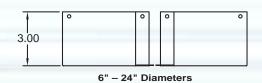




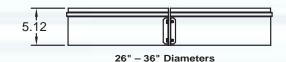
CASING END CLOSURE (CEC)

Used as an end cover when transitioning from single wall to double wall construction. Attaches to casing with sheet metal screws.

Note: 26" - 36" Casing End Closure clamps around casing bead.







PIPE LENGTHS

Flow Resistance K=.4 $\left(\frac{L}{D}\right)$ for 6"(152) - 16"(406) diameters

Flow Resistance K=.3 $\left(\frac{L}{D}\right)$ for 18"(457) - 36"(914) diameters

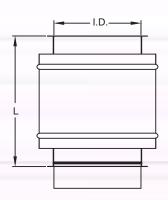
Flow Resistance K=.25 $(\frac{L}{D})$ for Engine and turbine exhausts,

L = pipe length in feet

I.D. = pipe diameter in inches

NOTE: Custom lengths available, contact factory.





STRAIGHT LENGTH 26" THRU 36"		
PIPE LENGTHS	INSTALLED LENGTH (L)	
9.00" (229)	7.88" (200)	
12.00" (305)	10.88" (276)	
18.00" (457)	16.88" (429)	
24.00" (610)	22.88" (581)	
36.00" (914)	34.88" (886)	

STRAIGHT LENGTH 6" THRU 24"		
PIPE LENGTHS	INSTALLED LENGTH (L)	
9.00" (229)	8.13" (207)	
12.00" (305)	11.13" (283)	
18.00" (457)	17.13" (435)	
24.00" (610)	23.13" (588)	
36.00" (914)	35.13" (893)	

PIPE I.D.	PIPE O.D.	
FCSSW	FCS	
6" (152)	8" (203)	
7 " (178)	9" (229)	
8" (203)	10" (254)	
9" (229)	11" (279)	
10" (254)	12" (305)	
12" (305)	14" (356)	
14" (356)	16" (406)	
16" (407)	18" (457)	
18" (457)	20" (508)	
20" (508)	22" (559)	
22" (559)	24" (610)	
24" (610)	26" (660)	
26" (661)	28" (711)	
28" (711)	30" (762)	
30" (762)	32" (813)	
32" (813)	34" (864)	
34" (864)	36" (914)	
36" (914)	38" (965)	

VARIABLE LENGTH (VL22)

6" - 24" Diameters

Flow Resistance K = $.4(\frac{L}{D})$

L = pipe length in feet

I.D. = flue diameter

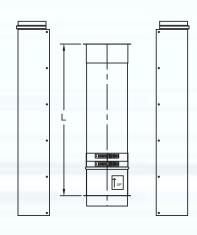
Used to fill gaps between standard length components. Does not allow for thermal expansion.

INSTALLED LENGTH (L)

VL22

Minimum: 9" (229) Maximum: 22" (559)





VARIABLE LENGTH (VL10/VL22)

26" - 36" Diameters

Flow Resistance K = $.4(\frac{L}{D})$

L = pipe length in feet

I.D. = flue diameter

Used to fill gaps between standard length components. Does not allow for thermal expansion.

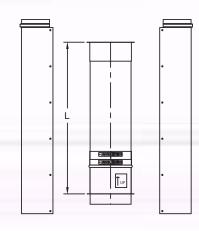
INSTALLED LENGTH (L)

VL10

VL22

Minimum: 7" (178) 7" (178) Maximum: 10" (254) 22" (559)





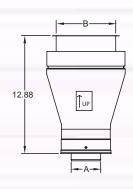
TAPERED INCREASER (TI)

3" Diameter

Used to transition from CG to FCS.

А		В	
3.00"	(76)	6.00" (152	
Dimensions in inches (mm)			





ECCENTRIC TAPERED INCREASER (EI)

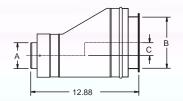
4" - 5" Diameters

Used to transition from CG to FCS.

A B		A B C			
4.00"	(102)	6.00"	(152)	1.00"	(25)
5.00"	(127)	6.00"	(152)	0.50"	(13)

Dimensions in inches (mm).





TAPERED INCREASER (TI)

Flow Resistance K = .51 $\frac{\left[1-\left(\frac{A}{C}\right)^2\right]^2}{\left(\frac{A}{C}\right)^4}$

A = Inlet Diameter

B = Outlet Diameter

C= Installed Length - See Table

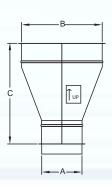
NOTE: ½ Step = 1" increase in diameter; 1 Step = 2" increase in diameter

Steps	1/2 - 3	3 ½ - 6
"C" Length	15" (381)	20" (508)

When ordering, specify inlet and outlet diameters with inlet diameter first.

Example: 12FCSTI14





ECCENTRIC TAPERED INCREASER (EI)

Flow Resistance K = .51 $\frac{\left[1-\left(\frac{A}{C}\right)^2\right]^2}{\left(\frac{A}{C}\right)^4}$

A = Inlet Diameter

B = Outlet diameter

C = Installed Length - See Table

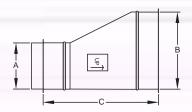
NOTE: ½ Step = 1" increase in diameter; 1 Step = 2" increase in diameter

Steps	1/2 - 2	2 ½ - 4	4.5 – 6
"C" Length	15" (381)	21" (534)	28" (712)

When ordering, specify inlet and outlet diameters with inlet diameter first.

Example: 12FCSEI14





TAPERED REDUCER (R)

6" - 24" Diameters

Flow Resistance K = .16 $\frac{\left[1-\left(\frac{A}{C}\right)^2\right]^2}{\left(\frac{A}{C}\right)^4}$

A = Inlet Diameter

B = Outlet Diameter

C = Installed Length - See Table

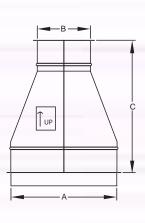
NOTE: ½ Step = 1" decrease in diameter; 1 Step = 2" decrease in diameter

Steps	6 - 3 ½	3 - ½	
"C" Length	20" (508)	15" (381)	

When ordering, specify inlet and outlet diameters with inlet diameter first.

Example: 14FCSR12





ECCENTRIC REDUCER (ER)

6" - 24" Diameters

Flow Resistance K = .16 $\frac{\left[1-\left(\frac{A}{C}\right)^2\right]^2}{\left(\frac{A}{C}\right)^4}$

A = Inlet Diameter

B = Outlet diameter

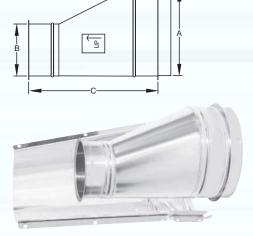
C = Installed Length - See Table

NOTE: ½ Step = 1" decrease in diameter; 1 Step = 2" decrease in diameter

Steps	6 - 4 ½	4 - 2 ½	2 - ½
"C" Length	28" (712)	21" (534)	15" (381)

When ordering, specify inlet and outlet diameters with

inlet diameter first. **Example:** 14FCSER12



15° ELBOW (15L)

Flow Resistance K = 0.06

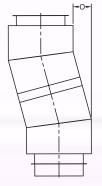
Offset Distance:

 $O = 2 \times "A" \times 0.259$

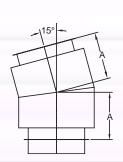
Offset distance with

pipe length between elbows:

 $O = (2 \times "A" + pipe length) \times 0.259$







PIPE I.D.		Α		
		FCSSW / FCS		
6"	(152)	4.56"	(116)	
7"	(178)	4.63"	(118)	
8"	(204)	4.68"	(119)	
9"	(229)	4.75"	(121)	
10"	(254)	4.88"	(124)	
12"	(305)	5.00"	(127)	
14"	(356)	5.13"	(130)	
16"	(406)	5.25"	(133)	
18"	(457)	5.38"	(137)	
20"	(508)	5.50"	(140)	
22"	(559)	5.63"	(143)	
24"	(610)	5.75"	(146)	
26"	(660)	8.50"	(216)	
28"	(711)	8.50"	(216)	
30"	(762)	8.50"	(216)	
32"	(813)	8.50"	(216)	
34"	(864)	8.50"	(216)	
36"	(914)	8.50"	(216)	
Dimensions in inches (mm)				

Dimensions in inches (mm).

30° ELBOW (30L)

Flow Resistance K = 0.12

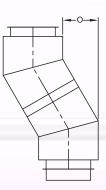
Offset Distance:

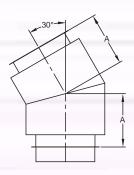
O = 2 x "A" x 0.5

Offset distance with

pipe length between elbows: O= (2 x "A" + pipe length) x 0.5







PIPI	E I.D.	,	A
		FCSS	N / FCS
6"	(152)	5.00"	(127)
7"	(178)	5.13"	(130)
8"	(204)	5.25"	(133)
9"	(229)	5.38"	(137)
10"	(254)	5.50"	(140)
12"	(305)	5.75"	(146)
14"	(356)	6.06"	(154)
16"	(406)	6.38"	(162)
18"	(457)	6.63"	(168)
20"	(508)	6.88"	(175)
22"	(559)	7.13"	(181)
24"	(610)	7.38"	(187)
26"	(660)	8.50"	(216)
28"	(711)	8.50"	(216)
30"	(762)	8.50"	(216)
32"	(813)	8.50"	(216)
34"	(864)	8.50"	(216)
36"	(914)	8.50"	(216)

45° ELBOW (45L)

Flow Resistance K = 0.15

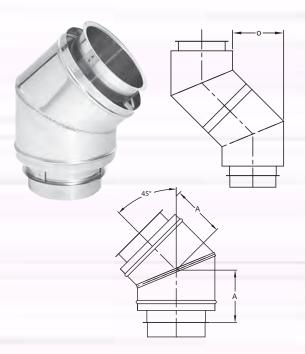
Offset Distance:

O = 2 x "A" x 0.707

Offset Distance with

pipe length between elbows:

 $O = (2 \times "A" + pipe length) \times 0.707$



PIP	E I.D.		A
		FCSSV	V / FCS
6"	(152)	5.44"	(138)
7"	(178)	5.63"	(143)
8"	(204)	5.86"	(149)
9"	(229)	6.06"	(154)
10"	(254)	6.26"	(159)
12"	(305)	6.76"	(172)
14"	(356)	7.13"	(181)
16"	(406)	7.51"	(191)
18"	(457)	7.94"	(202)
20"	(508)	8.32"	(211)
22"	(559)	8.76"	(223)
24"	(610)	9.26"	(235)
26"	(660)	11.75"	(299)
28"	(711)	11.75"	(299)
30"	(762)	11.75"	(299)
32"	(813)	11.75"	(299)
34"	(864)	11.75"	(299)
36"	(914)	11.75"	(299)

Dimensions in inches (mm).

90° ELBOW (90L)

Flow Resistance K:

6" - 8" = 0.38

9" - 18" = 0.42

20" - 26" = 0.5428" - 36" = 0.72

Offset Distance:

O = 2 x "A"

Offset Distance with pipe length between elbows:

 $O = 2 \times "A" + pipe length$



0
90°
<u> </u>

PIP	E I.D.		Α		
		FCSS	N / FCS		
6"	(152)	8.88"	(226)		
7"	(178)	9.38"	(238)		
8"	(203)	9.88"	(251)		
9"	(229)	10.38"	(264)		
10"	(254)	10.88"	(276)		
12"	(305)	11.88"	(302)		
14"	(356)	12.88"	(327)		
16"	(406)	13.88"	(353)		
18"	(457)	14.88"	(378)		
20"	(508)	15.88"	(403)		
22"	(559)	16.88"	(429)		
24"	(610)	17.88"	(454)		
26"	(660)	21.00"	(533)		
28"	(711)	22.00"	(559)		
30"	(762)	23.00"	(584)		
32"	(813)	24.00"	(610)		
34"	(864)	25.00"	(635)		
36"	(914)	26.00" (660)			

BOOT TEE (BT)

6" - 24" Diameters

Flow Resistance K = 0.65

A = Pipe I.D.

B = "C" I.D. + 12"

C = Tap I.D.

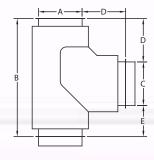
D = 7"

E = 5"

NOTES:

- 1. Specify tap diameter (C) at time of order.
- 2. Tap can be reduced by 1-4 steps as standard.





BOOT TEE W/DRAIN (BTD)

6" - 24" Diameters

Flow Resistance K = 0.65

A = Pipe I.D.

B = "C" I.D. + 9.375"

C = Tap I.D.

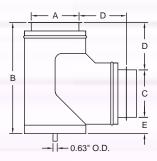
D = 7"

E = 2.375"

NOTES:

- 1. Specify tap diameter (C) at time of order.
- 2. Tap can be reduced by 1-4 steps as standard.





90° TEE (T)

Flow Resistance K = 1.25

A = Pipe I.D.

B = "C" I.D. + 10"

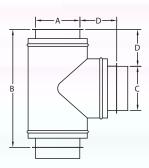
C = Tap I.D.

D = 5"

NOTES:

- 1. Specify tap diameter (C) at time of order.
- 2. Tap can be reduced by 1-4 steps as standard.





45° TEE (45T)

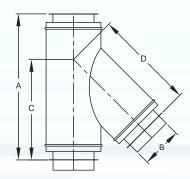
Flow Resistance K = 0.4

Used for low resistance flow into vertical or horizontal run.

NOTES:

- 1. Specify tap diameter (B) at time of order.
- 2. Tap can be reduced by 1-4 steps as standard.
- 3. For dimensional information see tables on page 28.





13

DOUBLE LATERAL (DL)

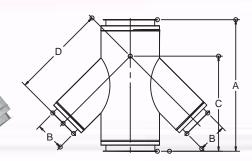
26" - 36" Diameters

Flow Resistance K = 0.4

Used to centrally connect two appliances manifolded into a common chimney.

NOTES:

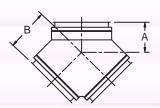
- Specify tap diameter (B) when ordering;
 tap diameter must be less than body diameter.
- 2. Tap can be reduced by 1-4 steps as standard.
- For dimensional information see tables on page 28.



90° WYE (90Y)

26" - 36" Diameters

Flow Resistance K = 0.6





PIPE I.D.	FCSSW / FCS					
	Α	В				
26" (660)	9.37" (238)	19.00" (483)				
28" (711)	9.75" (248)	20.00" (508)				
30" (762)	10.25" (261)	21.00" (533)				
32" (813)	10.62" (270)	22.00" (559)				
34" (864)	11.12" (283)	23.00" (584)				
36" (914)	11.50" (292)	24.00" (610)				

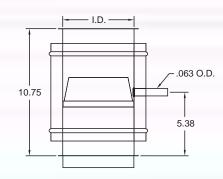
DRAIN SECTION (DS)

6" - 24" Diameters

Flow Resistance K = 0.25

Used to drain rain water or condensation from inside the stack.





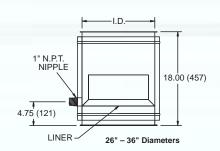
DRAIN SECTION (DS)

26" - 36" Diameters

Flow Resistance K = 0.25

Used to drain rain water or condensation from inside the stack.



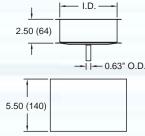


DRAIN TEE CAP W/CASING END CLOSURE (TC)

6" - 24" Diameters

Used as a drain port for rain or condensation.





DRAIN TEE CAP W/CASING END CLOSURE (TC)

26" - 36" Diameters

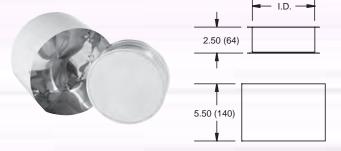
Used as a drain port for rain or condensation.



TEE CAP LESS DRAIN W/CASING END CLOSURE (TCN)

6" - 24" Diameters

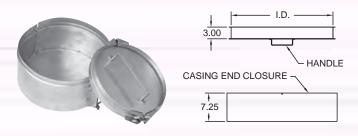
Used to close and seal unused port of Tees, Wyes and Laterals.



TEE CAP LESS DRAIN W/CASING END CLOSURE (TCN)

26" - 36" Diameters

Used to close and seal unused port of Tees, Wyes and Laterals.



TALL CONE FLASHING (F)

Used for flat roof applications.



PIP	E I.D.		FCSS	N/FCS	
		А		В	
6"	(152)	12.00"	(305)	24.00"	(610)
7"	(178)	13.00"	(330)	25.00"	(635)
8"	(203)	14.00"	(356)	26.00"	(660)
9"	(229)	15.00"	(381)	27.00"	(686)
10"	(254)	16.00"	(407)	28.00"	(712)
12"	(305)	18.00"	(458)	30.00"	(762)
14"	(356)	20.00"	(508)	32.00"	(813)
16"	(406)	22.00"	(559)	34.00"	(864)
18"	(457)	24.00"	(610)	36.00"	(915)
20"	(508)	26.00"	(660)	38.00"	(966)
22"	(559)	28.00"	(712)	40.00"	(1016)
24"	(610)	30.00"	(762)	42.00"	(1067)
26"	(660)	32.00"	(813)	44.00"	(1118)
28"	(712)	34.00"	(864)	46.00"	(1168)
30"	(762)	36.00"	(914)	48.00"	(1219)
32"	(813)	38.00"	(965)	50.00"	(1270)
34"	(864)	40.00"	(1016)	52.00"	(1321)
36"	(914)	42.00"	(1067)	54.00"	(1372)

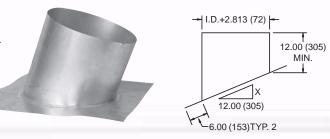
FIXED PITCH FLASHING (FPF)

NOTE:

X=PITCH RATE, AVAILABLE RATES 1/12-12/12. Please specify pitch rate with order.

When ordering, specify pipe diameter followed by pitch rate.

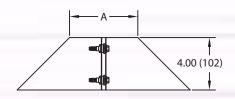
Example: 6FCSFPF4



STORM COLLAR (SC)

A = Pipe Diameter (O.D.)





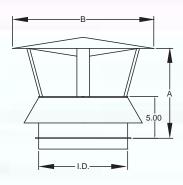
STACK CAP (C/CB)

Flow resistance K = 0.5

Provides partial rain protection. Use of Drain Tee Cap (TC) or Drain Section (DS) is recommended.

NOTES: Also available with bird screen order as (CB). 26"-36" diameters are custom; please contact factory.





			Ι .		
PIPI	E I.D.		A		В
6"	(152)	9.50"	(241)	11.00"	(280)
7"	(178)	10.50"	(267)	12.50"	(318)
8"	(203)	11.50"	(292)	14.00"	(356)
9"	(229)	12.75"	(324)	15.50"	(394)
10"	(254)	13.50"	(343)	17.00"	(432)
12"	(305)	14.50"	(368)	21.00"	(533)
14"	(356)	15.50"	(394)	24.00"	(610)
16"	(407)	17.50"	(445)	28.00"	(712)
18"	(458)	18.50"	(470)	31.00"	(787)
20"	(508)	20.50"	(521)	34.00"	(864)
22"	(559)	21.50"	(546)	38.00"	(965)
24"	(610)	23.50"	(597)	41.00"	(1041)
26"	(660)	25.50"	(648)	44.00"	(1118)
28"	(712)	27.50"	(699)	48.00"	(1219)
30"	(762)	29.50"	(749)	51.00"	(1295)
32"	(813)	31.50"	(800)	54.00"	(1372)
34"	(864)	33.50"	(851)	58.00"	(1473)
36"	(914)	35.50"	(902)	61.00"	(1549)

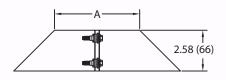
CLOSURE RING (CR)

A = Pipe Diameter (I.D.)

Used to attach to flue and shield annular space from the weather when open stack is desired.

NOTE: Provide a Tee Cap (TC) or Drain Section (DS) for moisture removal.

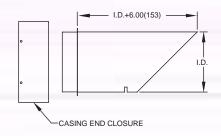




MITER CUT MALE (MCM)

Used for horizontal termination sloping toward the appliance. Standard with bird screen.

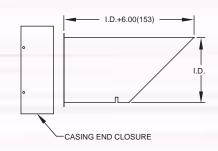




MITER CUT FEMALE (MCF)

Used for horizontal termination sloping away from the appliance. Standard with bird screen.





EXIT CONE (EC)

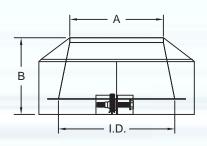
6" - 24" Diameters

Flow resistance K = 1.25

Used to increase velocity of exiting flue gases. Provide for moistureremoval with Tee Cap or Drain Section.

PIPI	E I.D.	Α		В		PIPE I.D.		Α		В					
6"	(152)	6.00"	(152)	4.50"	(114)	14"	(356)	14.00"	(356)	12.50"	(318)				
7"	(178)	7.00"	(178)	5.50"	(140)	16"	(407)	16.00"	(407)	14.50"	(368)				
8"	(203)	8.00"	(203)	6.50"	(165)	18"	(458)	18.00"	(457)	16.50"	(419)				
9"	(229)	9.00"	(229)	7.50"	(191)	20"	(508)	20.00"	(508)	18.50"	(470)				
10"	(254)	10.00"	(254)	8.50"	(216)	22"	(559)	22.00"	(559)	20.50"	(521)				
12"	(305)	12.00"	(305)	10.50"	(267)	24"	(610)	24.00"	(597)	22.50"	(572)				
<u> </u>			/ \				Pierce in the instance (e.g.)								





WALL PENETRATOR KIT (WPK)

Used for horizontal wall penetrations, designed for non-fire rated walls. (Zinc Plated)



Framing dimension I.D. + 6"

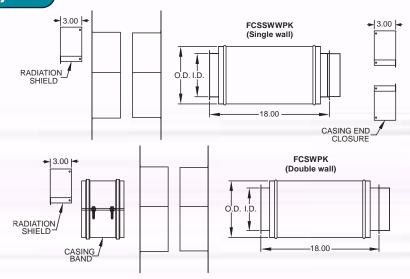


PLATE SUPPORT (PS)

Provides vertical or horizontal anchored support. Includes split plates, clamp flanges, and 1/2 closure bands. (Zinc Plated)

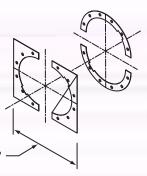
Do not exceed "X" between supports.

6" - 12" FCSSW X = 100' 14" - 24" FCSSW X = 75' 26" - 36" FCSSW X = 100' 6" - 12" FCS X = 50' 14" - 24" FCS X = 30'

26" – 36" FCS X = 100'

26" – 36" FCS X = 100'

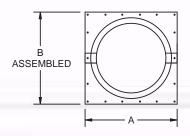




NOTE: Does not allow for thermal expansion.

FIRESTOP (FS)

PIPE	I.D.		FCS	SW			FC	cs	
		Δ	\	В	3	Δ	\	В	
6"	(152)	16.00"	(407)	16.00"	(407)	18.00"	(458)	18.00"	(458)
7"	(178)	17.00"	(432)	17.00"	(432)	19.00"	(483)	19.00"	(483)
8"	(203)	18.00"	(458)	18.00"	(458)	20.00"	(508)	20.00"	(508)
9"	(229)	19.00"	(483)	19.00"	(483)	21.00"	(533)	21.00"	(533)
10"	(254)	20.00"	(508)	20.00"	(508)	22.00"	(559)	22.00"	(559)
12"	(305)	22.00"	(559)	22.00"	(559)	24.00"	(610)	24.00"	(610)
14"	(356)	24.00"	(610)	24.00"	(610)	26.00"	(660)	26.00"	(660)
16"	(406)	26.00"	(660)	26.00"	(660)	28.00"	(712)	28.00"	(712)
18"	(457)	28.00"	(712)	28.00"	(712)	30.00"	(762)	30.00"	(762)
20"	(508)	30.00"	(762)	30.00"	(762)	32.00"	(813)	32.00"	(813)
22"	(559)	32.00"	(813)	32.00"	(813)	34.00"	(864)	34.00"	(864)
24"	(610)	34.00"	(864)	34.00"	(864)	36.00"	(914)	36.00"	(914)
26"	(660)	36.00"	(914)	36.00"	(914)	38.00"	(965)	38.00"	(965)
28"	(711)	38.00"	(966)	38.00"	(965)	40.00"	(1016)	40.00"	(1016)
30"	(762)	40.00"	(1016)	40.00"	(1016)	42.00"	(1067)	42.00"	(1067)
32"	(813)	42.00"	(1067)	42.00"	(1067)	44.00"	(1118)	44.00"	(1118)
34"	(864)	44.00"	(1118)	44.00"	(1118)	46.00"	(1168)	46.00"	(1168)
36"	(914)	46.00"	(1168)	46.00"	(1168)	48.00"	(1219)	48.00"	(1219)



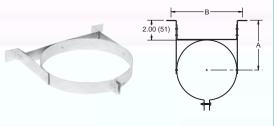


Dimensions in inches (mm).

WALL BAND (WB)

6" - 16" Diameters

For interior use only. Do not exceed 8' 0" between supports.



PIP	E I.D.		FCS	SSW		FCS			
		l l	A	E	3	Α		В	
6"	(152)	5.00"	(127)	7.07"	(180)	6.00"	(152)	9.07"	(230)
7"	(178)	5.50"	(140)	8.07"	(205)	6.50"	(165)	10.07"	(256)
8"	(204)	6.00"	(152)	9.07"	(230)	7.00"	(178)	11.07"	(281)
9"	(229)	6.50"	(165)	10.07"	(256)	7.50"	(191)	12.07"	(307)
10"	(254)	7.00"	(178)	11.07"	(281)	8.00"	(204)	13.07 "	(332)
12"	(305)	8.00"	(203)) 13.07" (332)		9.00"	(229)	15.07"	(383)
14"	(356)	N/	'A	N/A		10.00"	(254)	17.07"	(434)
16"	(406)	N/	' A	N/A		11.00"	(279)	19.07"	(484)

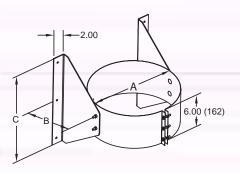
WALL SUPPORT (WS)

6" - 24" Diameters

Used to secure the vent to interior and exterior walls, maintaining clearance and providing alignment. Do not exceed 30 ft. distance between supports on interior walls. Do not exceed 8 ft. between supports on exterior walls.

PIPE I.D.		FCSSW							FC	S		
	А		В		С		Α		В		С	
6"	6.00"	(152)	5.00"	(127)	8.00"	(203)	8.00"	(203)	5.00"	(127)	8.00"	(203)
7"	7.00"	(178)	5.50"	(140)	9.00"	(229)	9.00"	(229)	5.50"	(178)	9.00"	(229)
8"	8.00"	(203)	6.00"	(152)	10.00"	(254)	10.00"	(254)	6.00"	(152)	10.00"	(254)
9"	9.00"	(229)	6.50"	(165)	11.00"	(279)	11.00"	(279)	6.50"	(165)	11.00"	(279)
10"	10.00"	(254)	7.00"	(178)	12.00"	(305)	12.00"	(305)	7.00"	(178)	12.00"	(305)
12"	12.00"	(305)	8.00"	(203)	14.00"	(356)	14.00"	(356)	8.00"	(203)	14.00"	(356)
14"	14.00"	(356)	13.00"	(330)	16.00"	(406)	16.00"	(406)	13.00"	(330)	16.00"	(406)
16"	16.00"	(406)	14.00"	(356)	18.00"	(457)	18.00"	(457)	14.00"	(356)	18.00"	(457)
18"	18.00"	(457)	15.00"	(381)	20.00"	(508)	20.00"	(508)	15.00"	(381)	20.00"	(508)
20"	20.00"	(508)	16.00"	(406)	22.00"	(559)	22.00"	(559)	16.00"	(406)	22.00"	(559)
22"	22.00"	(559)	17.00"	(432)	24.00"	(610)	24.00"	(610)	17.00"	(432)	24.00"	(610)
24"	24.00"	(610)	18.00"	(457)	26.00"	(660)	26.00"	(660)	18.00"	(457)	26.00"	(660)

Dimensions in inches (mm).





WALL SUPPORT (WS)

26" - 36" Diameters

Used to provide vertical support. (Zinc Plated)

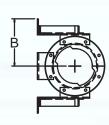
NOTES: 1. Does not allow for thermal expansion.

- 2. Do not exceed 40' between supports on interior walls.
- 3. Do not exceed 10' between supports on exterior walls.

PIPE I.D.	FCSSW / FCS					
	Α	В				
26" (660)	18.62" (473)	18.00" (457)				
28" (711)	19.62" (498)	19.00" (483)				
30" (762)	20.62" (524)	20.00" (508)				
32" (813)	21.62" (549)	21.00 " (533)				
34" (864)	23.12" (587)	22.50" (572)				
36" (914)	24.12" (613)	23.50" (597)				







GUY RING (GR)

6" - 24" Diameters

A = Flue Diameter for FCSSW

A = Flue Diameter + 2" for FCS

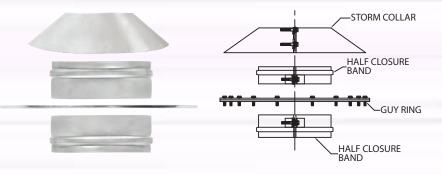
NOTE: Guy Ring clamps around outside of pipe.



GUY RING (GR)

26" - 36" Diameters

Guy Ring clamps around flue flange band.

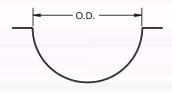


HALF ANGLE RING (HAR)

6" - 24" Diameters

Maximum distance between supports or elbows = 7' 0"





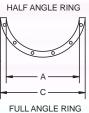
HALF ANGLE RING (HAR)

26" - 36" Diameters

Used to support horizontal runs. (Zinc Plated)

NOTE: Maximum distance between supports or elbows = 10' 6"



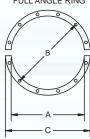


FULL ANGLE RING (FAR)

26" - 36" Diameters

Used to provides lateral support for vertical runs. Allows pipe movement for thermal expansion. (Zinc Plated)





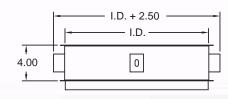
PRO	DUCT	DIMENSIONS							
PIPE I.D.		Inside	Hole Centerline	Outside	Hole Qty.				
FCSSW	FCS	Α	В	С	D				
26" (660)	-	26.25" (667)	28.50" (724)	30.25" (769)	24				
28" (711)	26" (660)	28.25" (718)	30.50" (775)	32.25" (820)	24				
30" (762)	28" (712)	30.25" (768)	32.50" (826)	34.25" (870)	28				
32" (813)	30" (762)	32.25" (819)	34.50" (876)	36.25" (921)	28				
34" (864)	32" (813)	34.25" (870)	36.50" (927)	38.25" (972)	32				
36" (914)	34" (864)	36.25" (921)	38.50" (978)	40.25" (1022)	32				
-	36" (914)	38.25" (972)	40.50" (1029)	42.25" (1073)	36				

LIFTING RING (LR)

Used to support and lower vent assembly into existing chimney.

NOTE: Available in single wall only.





STACK SUPPORT ASSEMBLY (SSA)

Used to supports vertical stack at floor level. Includes moisture drain.

Maximum Supported Height:

6" - 12" FCSSW = 100'

14" - 24" FCSSW = 75'

26" - 36" FCSSW = 100'

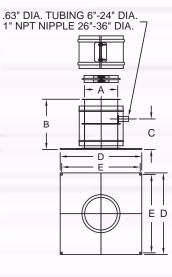
6" - 12" FCS = 50'

14" - 24" FCS = 30'

26" - 36" FCS = 100'

FCSSW / FCS						
A = PIPE I.D.						
B = 9" (229)						
C = 5.5" (140)						
D = A+7" (178)						
E = A+6" (152)						





CORR/GUARD® 45MT & DL TABLE IN INCHES 6" - 36" Diameters

	36	34	32	30	28	26	PT.D. 24	22	20	18	16	14	12
တ္တ "A"	63.74	60.91	58.08	55.26	52.43	49.60	46.77	43.94	41.11	38.28	37.46	36.63	34.80
"A" "B" "C"	36 50.87	34 49.46	32 48.04	30 46.63	28 45.21	26 43.80	24 42.39	22 40.97	20 39.56	18 38.14	16 36.73	14 35.31	12 33.90
"D"	50.87	49.87	48.87	47.87	46.87	45.87	44.87	43.87	42.87	41.87	40.87	39.87	38.87
ဟု "A"	34 60.91	32 58.08	30 55.26	28 52.43	26 49.60	24 46.77	22 43.94	20 41.11	18 38.28	16 36.46	14 35.63	12 33.80	10 31.97
₩ "B"	34	32	30	28	26	24	22	20	18	16	14	12	10
"D"	48.46 48.46	47.04 47.46	45.63 46.46	44.21 45.46	42.80 44.46	41.39 43.46	39.97 42.46	38.56 41.46	37.14 40.46	35.73 39.46	34.31 38.46	32.90 37.46	31.49 36.46
	32	30	28	26	24	22	20	18	16	14	12	10	8
32FCS "B" "C"	58.08 32	55.26 30	52.43 28	49.60 26	46.77 24	43.94 22	41.11 20	38.28 18	35.46 16	34.63 14	32.80 12	30.97 10	29.14 8
	46.04	44.63	43.21	41.80	40.39	38.97	37.56	36.14	34.73	33.31	31.90	30.49	29.78
"D"	46.04 30	45.04 28	44.04 26	43.04 24	42.04 22	41.04 20	40.04 18	39.04 16	38.04 14	37.04 12	36.04 10	35.04 8	34.04 6
က္က "A"	55.26	52.43	49.60	46.77	43.94	41.11	38.28	35.46	32.63	31.80	29.97	28.14	27.31
₩ "B"	30	28	26	24	22	20	18	16	14	12	10	8	6
음 "C" "D"	43.63 43.63	42.21 42.63	40.80 41.63	39.39 40.63	37.97 39.63	36.56 38.63	35.14 37.63	33.73 36.63	32.31 35.63	30.90 34.63	29.49 33.63	28.78 32.63	28.07 31.63
	28	26	24	22	20	18	16	14	12	10	8	6	
"A" "B" "C"	52.43 28	49.60 26	46.77 24	43.94 22	41.11 20	38.28 18	35.46 16	32.63 14	30.80 12	28.97 10	27.14 8	26.31 6	
	41.21	39.80	38.39	36.97	35.56	34.14	32.73	31.31	29.90	28.49	27.78	27.07	
"D"	41.21 26	40.21 24	39.21 22	38.21 20	37.21 18	36.21 16	35.21 14	34.21 12	33.21 10	32.21 8	31.21 6	30.21	
ν "A"	49.60	46.77	43.94	41.11	38.28	35.46	32.63	29.80	27.97	26.14	25.31		
Z6FCS "B" "C"	26 38.80	24 37.39	22 35.97	20 34.56	18 33.14	16 31.73	14 30.31	12 28.90	10 27.49	8 26.78	6 26.07		
"D"	38.80	37.80	36.80	35.80	34.80	33.80	32.80	31.80	30.80	29.80	28.80		
က္ "A"	24 46.77	22 43.94	20 41.11	18 38.28	16 35.46	14 32.63	12 29.80	10 26.97	8 25.14	6 24.31			
₽" "B"	24	22	20	18	16	14	12	10	8	6			
"D"	36.39 36.39	34.97 35.39	33.56 34.39	32.14 33.39	30.73 32.39	29.31 31.39	27.90 30.39	26.49 29.39	25.78 28.39	25.07 27.39			
	22	20	18	16	14	12	10	8	6] 27.39			
S "A"	43.94	41.11	38.28	35.46	32.63	29.80	26.97	24.14	23.31				
22FCS "B" "C"	22 33.97	20 32.56	18 31.14	16 29.73	14 28.31	12 26.90	10 25.49	8 24.78	6 24.07				
"D"	33.97	32.97	31.97	30.97	29.97	28.97	27.97	26.97	25.97				
က္က "A"	20 41.11	18 38.28	16 35.46	14 32.63	12 29.80	10 26.97	<u>8</u> 24.14	<u>6</u> 22.31	1				
20FCS "B" "C"	20	18	16	14	12	10	8	6					
"D"	31.56 31.56	30.14 30.56	28.73 29.56	27.31 28.56	25.90 27.56	24.49 26.56	23.78 25.56	23.07 24.56					
	18	16	14	12	10	8	6						
18FCS "B"	38.28 18	35.46 16	32.63 14	29.80 12	26.97 10	24.14 8	21.31 6						
	29.14	27.73	26.31	24.90	23.49	22.78	22.07						
"D"	29.14 16	28.14 14	27.14 12	26.14 10	25.14 9	24.14 8	23.14 6						
က္က "A"	35.46	32.63	29.80	26.97	25.56	24.14	21.31						
16FCS "B" "C"	16 26.73	14 25.31	12 23.90	10 22.49	9 21.78	8 21.07	6 20.36						
"D"	26.73	25.73	24.73	23.73	23.23	22.73	21.73		入一				
တ္က "A"	14 32.63	12 29.80	10 26.97	9 25.56	8 24.14	7 22.73	6 21.31						
≝ "B"	14	12	10	9	8	7	6	D	´ \				
"C"	24.31 24.31	22.90 23.31	21.49 22.31	20.78 21.81	20.07 21.31	19.36 20.81	18.66 20.31	/	\ \ /	λ	- 1		
	12	10	9	8	7	6	20.01			\ \			
12FCS "B"	29.80 12	26.97 10	25.56 9	24.14 8	22.73 7	21.31 6		< /			\ A		
	21.90	20.49	19.78	19.07	18.36	17.66		\	/ /		> c		
"D"	21.90	20.90	20.40	19.90 7	19.40 6	18.90		X	× /	\ \ \	// /\i\		
က္က "A"	10 26.97	25.56	24.14	22.73	21.31	l		_ ∠ _ ×	>>		// ₋ />		
₩ "B"	10	9	8	7	6			`B_	` !		B		
"C"	19.49 19.49	18.78 18.99	18.07 18.49	17.36 17.99	16.66 17.49								
	9	8	7	6					ECCC	V & FC	2		
9FCS "B" "A"	25.56 9	24.14 8	22.73 7	21.31 6									
0	18.28	17.57	16.86	16.16			4	5MT &	DL TA	BLE IN	INCHE	ES	
"D"	18.28 8	17.78 7	17.28 6	16.78			_	-	_				
ςς "A"	24.14	22.73	21.31										
SP "B"	8 17.07	7 16.36	6 15.66										
"D"	17.07	16.57	16.07										
ω "A"	7 22.73	6 21.31											
Ö "Β"	7	6											
"C"	15.86 15.86	15.16 15.36											
	6												
SOL "A" "B" "C"	21.31 6												
P "C"	14.66												
"D"	14.66												

CORR/GUARD® 45MT & DL TABLE IN METRIC 153mm – 915mm Diameters

							P I.D.						
το ["Δ"	" 1619	34 1547	32 1475	30 1403	28 1332	26 1260	24 1188	22 1116	20 1044	18 972	16 951	930	12 884
36FCS "A" "B" "C.	914	864	813	762	711	660	610	559	508	457	406	356	305
% "C"	1292	1256	1220	1184	1148	1112	1077	1041	1005	969	933	897	861
.D.	" 1292 34	1267 32	1241 30	1216 28	1190 26	1165 24	1140 22	1114 20	1089 18	1063 16	1038 14	1013 12	987 10
34FCS "B" "B"	" 1547	1475	1403	1332	1260	1188	1116	1044	972	926	905	858	812
34FCS "A" "B"."	" 864 " 1231	813 1195	762 1159	711 1123	660 1087	610 1051	559 1015	508 979	457 943	406 907	356 872	305 836	254 800
"D"	1231	1205	1180	1155	1129	1104	1078	1053	1028	1002	977	951	926
	32	30	28	26	24	22	20	18	16	14	12	10	8
32FCS "B" "C"	" 1475 " 813	1403 762	1332 711	1260 660	1188 610	1116 559	1044 508	972 457	901 406	880 356	833 305	787 254	740 203
32F "C"	" 1169	1134	1098	1062	1026	990	954	918	882	846	810	774	756
"D"	" 1169	1144	1119	1093	1068	1042	1017	992	966	941	915	890	865
ω "Δ"	" 1403	1332	26 1260	24 1188	22 1116	20 1044	18 972	16 901	14 829	12 808	10 761	8 715	6 694
30FCs "B" "C"	762	711	660	610	559	508	457	406	356	305	254	203	152
8 "C"	1108	1072	1036	1000	964	929	893	857	821	785	749	731	713
"D"	" 1108 28	1083 26	1057 24	1032 22	1007 20	981 18	956 16	930 14	905 12	880 10	854 8	829 6	803
တ္က "A"	" 1332	1260	1188	1116	1044	972	901	829	782	736	689	668	
28FC S "B" "C"	711	660	610	559	508	457	406	356	305	254	203	152	
7 "D"	" 1047 " 1047	1011 1021	975 996	939 971	903 945	867 920	831 894	795 869	759 844	724 818	706 793	688 767	
	26	24	22	20	18	16	14	12	10	8	6]	
26FCS "B" C.	" 1260	1188	1116	1044	972	901	829	757	710	664	643		
26FC	" 660 " 985	610 950	559 914	508 878	457 842	406 806	356 770	305 734	254 698	203 680	152 662		
"D"	" 985	960	935	909	884	858	833	808	782	757	731		
(0 ["4"	24 " 1100	22	20	18	16	14	12 757	10	8	6			
24FCS "A" "A"	" 1188 " 610	1116 559	1044 508	972 457	901 406	829 356	757 305	685 254	639 203	618 152			
2 "C"	" 924	888	852	816	780	745	709	673	655	637			
"D"		899	873	848	823	797	772	746	721	696			
တ္က "A"	" 1116	20 1044	18 972	16 901	14 829	757	10 685	8 613	6 592	J			
22FCS "A" "B" C"	" 559	508	457	406	356	305	254	203	152				
% "C"	" 863 " 863	827	791 812	755 787	719	683	647 710	629 685	611				
	20	837 18	16	14	761 12	736 10	8	6	660				
20FCS "B" "C"	" 1044	972	901	829	757	685	613	567	•				
20FCS "B" "C"	" 508 " 802	457 766	406 730	356 694	305 658	254 622	203 604	152 586					
"D"	" 802	776	750 751	725	700	675	649	624					
	18	16	14	12	10	8	6						
18FCs "B" "C"	" 972 " 457	901 406	829 356	757 305	685 254	613 203	541 152						
8 "C"	740	704	668	632	597	579	561						
"D"	* 740	715	689	664	639	613	588	-					
ω "A"	16 " 901	14 829	12 757	10 685	9 649	613	6 541						
16FCS "B" C.	" 406	356	305	254	229	203	152						
- "C"	679	643	607	571	553	535	517						
"D"	" 679 14	653 12	628 10	603 9	590 8	577 7	552 6						
14FCS "B" "C"	" 829	757	685	649	613	577	541						
14FCS "B" "A"	" 356 " 618	305 582	254 546	229 528	203 510	178 492	152 474						
"D"	" 618	592	567	554	541	529	516		$\lambda \longrightarrow$	_			
	12	10	9	8	7	6					Ī		
12FCS "B" "A"	" 757 " 305	685 254	649 229	613 203	577 178	541 152			-1×1				
42 "C"	" 556	520	502	484	466	448		_D	\ _	\rightarrow	<u> </u>		
"D"	" 556	531	518	505	493	480			/\/ \	. / \	I I		
φ "A"	" 685	9 649	613	7 577	6 541			/ /	$X \perp$	X			
10FCS "B" "C"	" 254	229	203	178	152		`				I A		
= "C"	" 495 " 495	477 482	459 470	441 457	423 444			\ \ \ /	/	1 \)	» ċ l		
	9	8	7	6	144			XIX	1		久		
80 "A" "B" "C"		613	577	541				XII			1/2		
SD-16 "B" "C"	" 229 " 464	203 446	178 428	152 410				`B		→ ~~	в(`		
"D"	" 464	452	439	426				Y		式			
	8	7	6										
တ္တ "A" ၂၁ "B"	" 613 " 203	577 178	541 152					FC	CSSW 8	& FCS			
8 "C"	" 434	416	398										
"D"	" 434	421	408				45	MT & D	L TABI	E IN M	ETRIC		
ω "A"	7 " 577	6 541						🏎 💆	, .				
Ö "Β"	" 178	152											
"C"	" 403 " 403	385 390											
D.	* 403 6	390											
တ္က "A"	" 541												
8 "B"	" 152 " 372												
	012												
"D"	" 372												

JOINT ASSEMBLY

- Apply continuous bead of sealant ¼" wide at corner of flange and sleeve.
- 2. Join to next section.
- Fill the flange vee band with sealant and install around flanges.
- Gently tap vee band with a soft head mallet while tightening band to assure tight seal.
- Install casing closure band. (Seal if external to structure to prevent moisture infiltration)









SEALANT REQUIREMENTS

P077 Sealant

Flue Diameter	Tubes / Joint	Joints / Tube			
6"	0.20	5			
8"	0.20	5			
10"	0.20	5			
12"	0.25	4			
14"	0.25	4			
16"	0.25	4			
18"	0.33	3			
20"	0.33	3			
22"	0.33	3			
24"	0.50	2			
26"	0.50	2			
28"	0.50	2			
30"	0.67	1-1/2			
32"	0.67	1-1/2			
34"	0.67	1-1/2			
36"	0.67	1-1/2			

WARRANTY

LIMITED LIFETIME WARRANTY

The Metal-Fab, Inc. 6 thru 36-inch diameter Model FCS "Corr/Guard Double Wall" and FCSSW "Corr/Guard Single-Wall" factory-built gas vent system (the products), when installed in accordance to manufacturer's instructions and when properly and regulary cleaned and maintained, are warranted by Metal-Fab, Inc. under normal use against defects in material or workmanship for as long as the original purchaser owns the vent system.

Refer to Metal-Fab Warranty form L2619 for complete information and claim procedures, exclusions and limitations. The entire warranty is available at: www.metal-fabcommercial.com

Pressure Rated Chimney & Vents



Generator & Fume Exhaust

FASTER. SAFER. BETTER.



.....THE METAL-FAB WAY

G Series Factory-Built Grease Duct Systems







P.O. BOX 1138 • WICHITA, KANSAS 67201 • (316) 943-2351 • FAX (316) 771-4168 • info@metal-fabinc.com • www.metal-fabcommercial.com

Form No. L2610-9/20 10065 Litho in U.S.A. ©2019 Metal-Fab, Inc.